

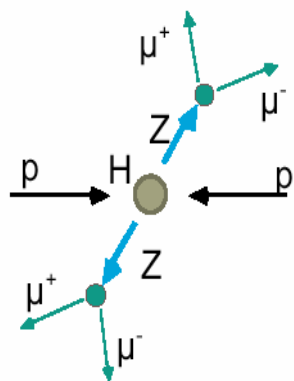


The CMS Tracker

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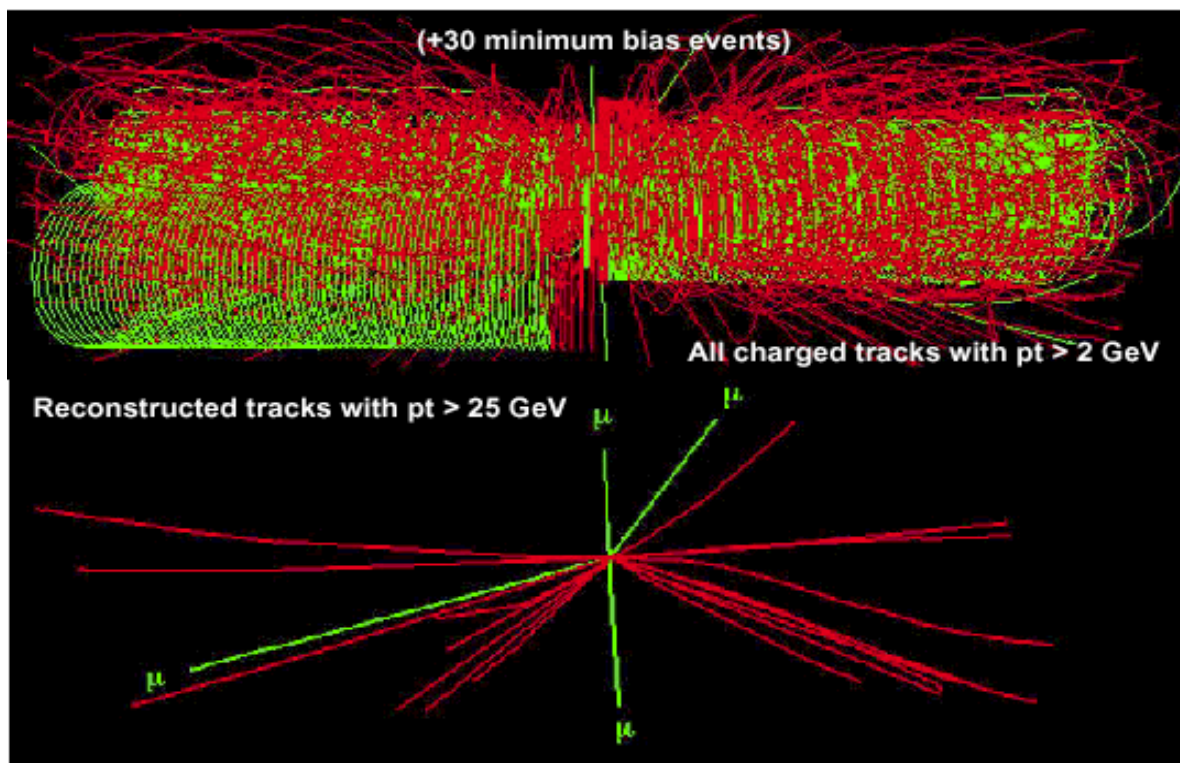
On behalf of CMS Tracker group



- **Efficiency and p_T resolution of isolated leptons**
 - ➔ Leptons: a clean way to characterize events involving gauge bosons.
 - ➔ Requires several high precision position measurements, and a minimization of material.
 - ➔ Planned resolution $\Delta p_T / p_T \sim 15 * p_T$ (TeV) % in central $\eta < 1.6$ region, degrading to $\sim 60 * p_T$ (TeV) % at $\eta = 2.5$.
- **Tagging and reconstruction of b-jets**
 - ➔ Useful signature of new physics.
 - ➔ Also useful for B physics.
 - ➔ For mistag rate of 1-2%, anticipate $\sim 50\%$ (central) to $\sim 40\%$ (forward) tagging efficiency.

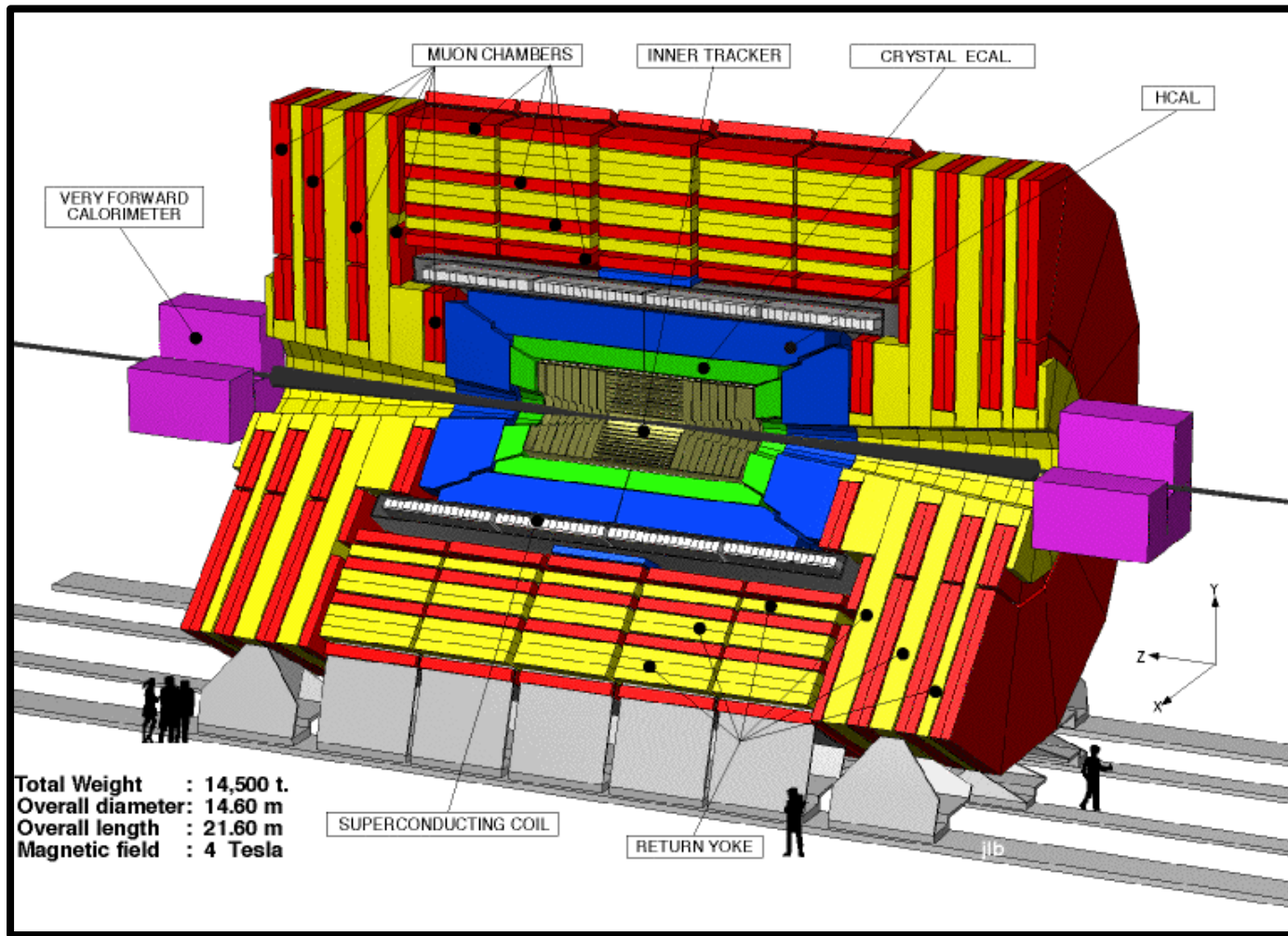


- **High-luminosity environment**
 - 20-30 min-bias events background per bunch-crossing.
 - High-radiation environment

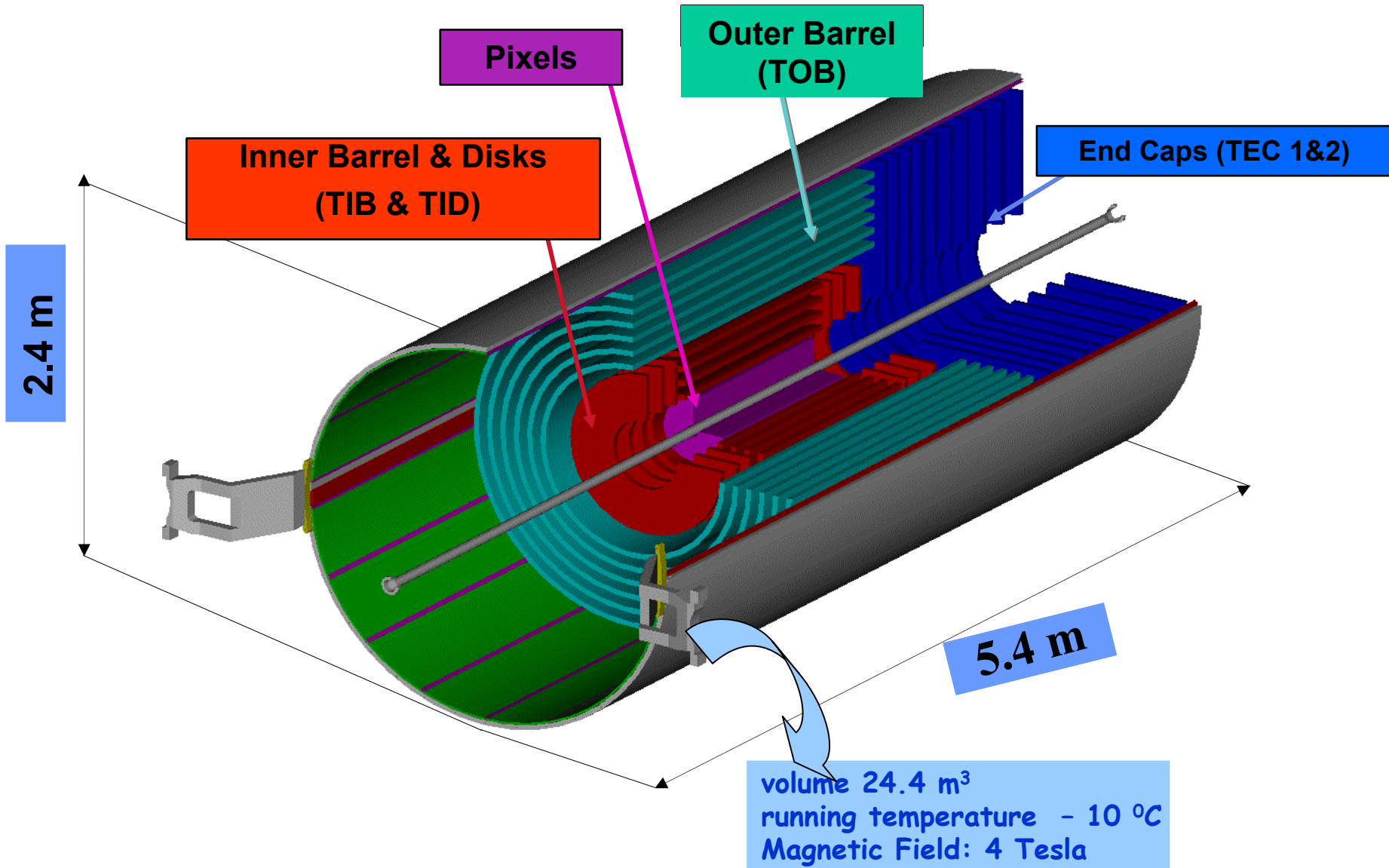




The CMS Detector

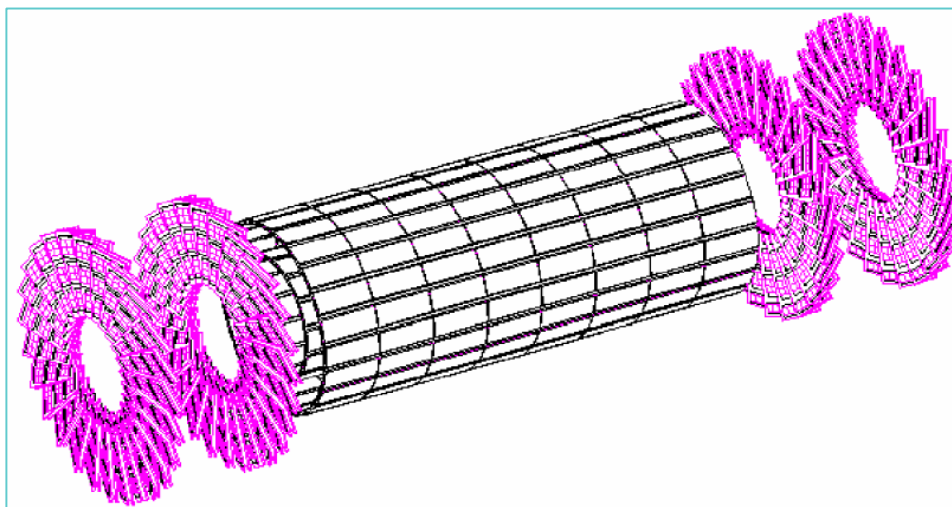


The Tracker



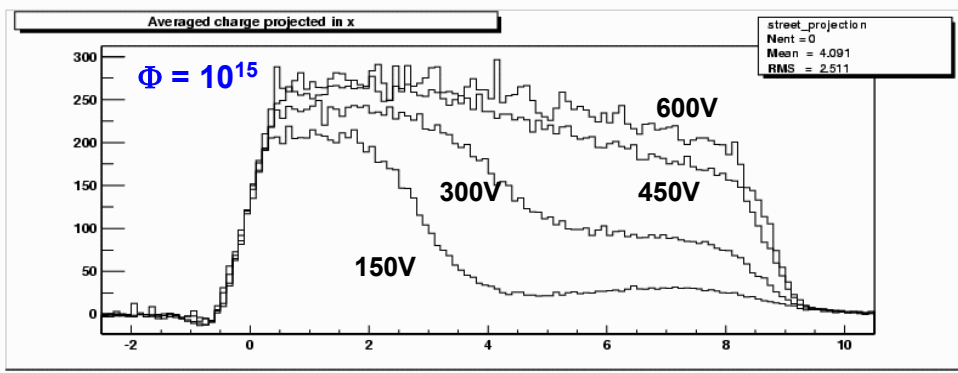
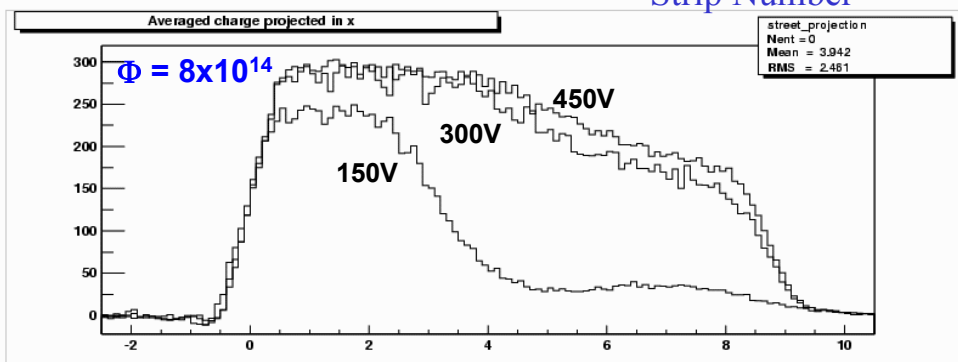
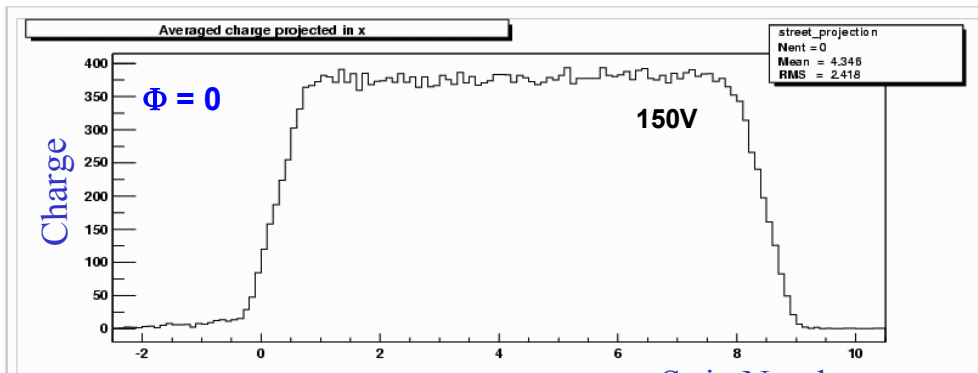
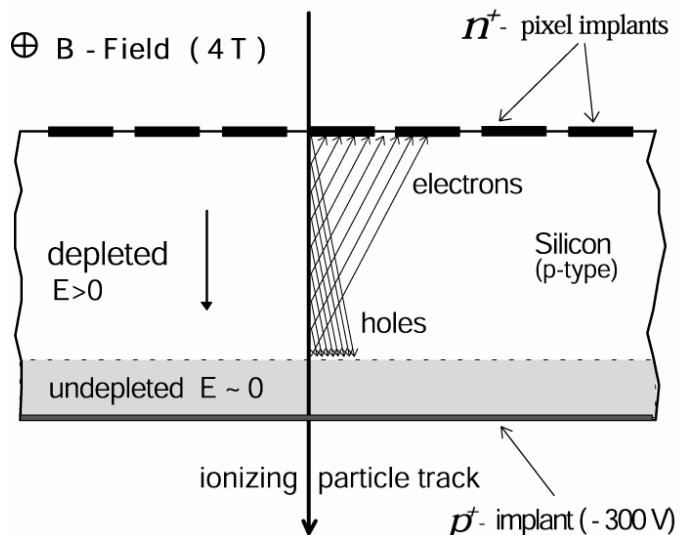


- Good resolution and low occupancy are a good start for tracking
 - ➔ Hit Resolutions: $10\mu\text{m}$ $r\phi$, $17\mu\text{m}$ z
- Vertexing
 - ➔ 20-70 μm primary-vertex resolution with pixels alone
 - Good enough and fast enough for high-level trigger
 - ➔ 15 μm using full tracker
 - ➔ Secondary vertexing





- Low pixel capacitance
- Depletion starts at pixel electronics





Pixels



- **Staged deployment of three layers**
 - Initial layers at 4cm and 7cm
 - After 4 years, 4cm layer removed (TDR)
 - May last longer
 - By then the 11cm layer will be ready
 - Requires as many modules as both 4cm and 7cm layers together.
 - After 6 years, 7cm layer removed (TDR)
 - May last longer.



Pixels Status



- **Mechanics in good shape**
 - Tested pixel insertion in mechanic mock-up
- **Sensors in good shape**
 - Settling on final design. Should be available Dec. 2004.
 - Radiation resistant: S/N high. Can likely operate beyond timescales assumed in TDR.
- **Readout chip (ROC) in good shape**
 - Successfully translated to 0.25um CMOS technology
 - Radiation and SEU tolerant.
- **Module production starts in Spring 2005.**

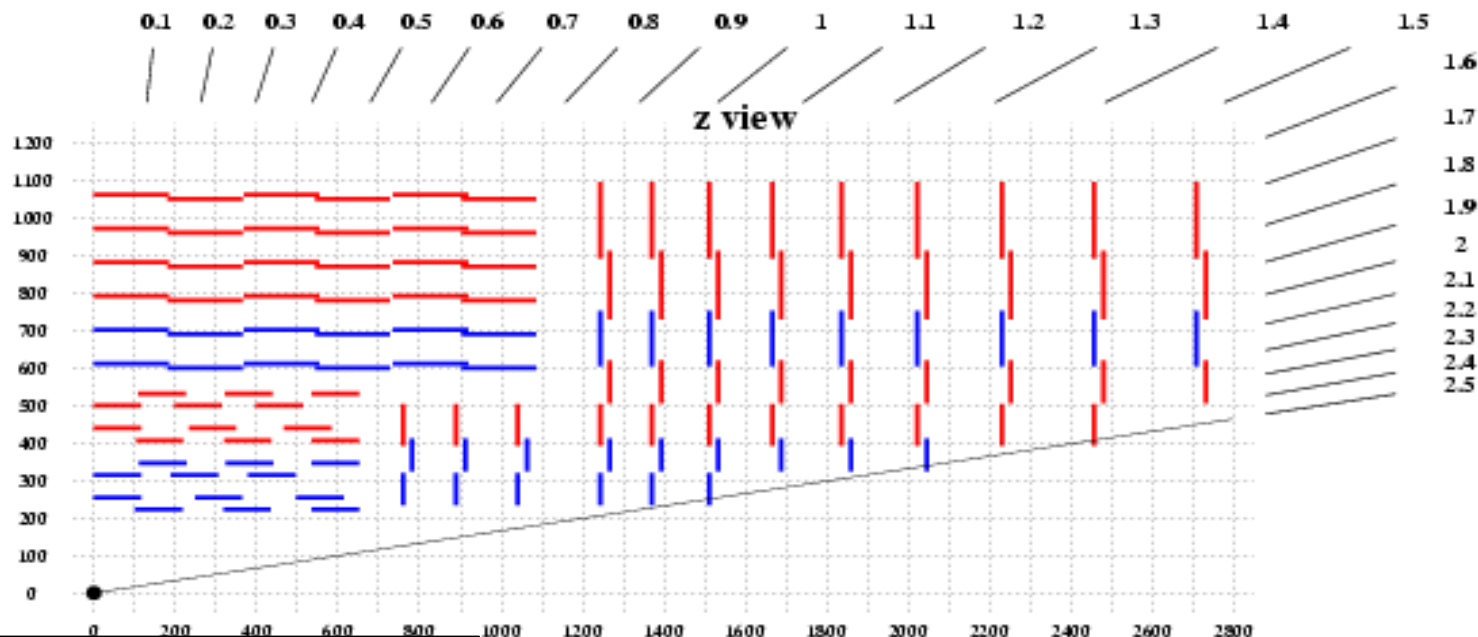


Silicon Strip Tracker



6 layers of 500 μm sensors
high resistivity, p-on-n

9+3 disks per end



4 layers of 320 μm sensors
low resistivity, p-on-n

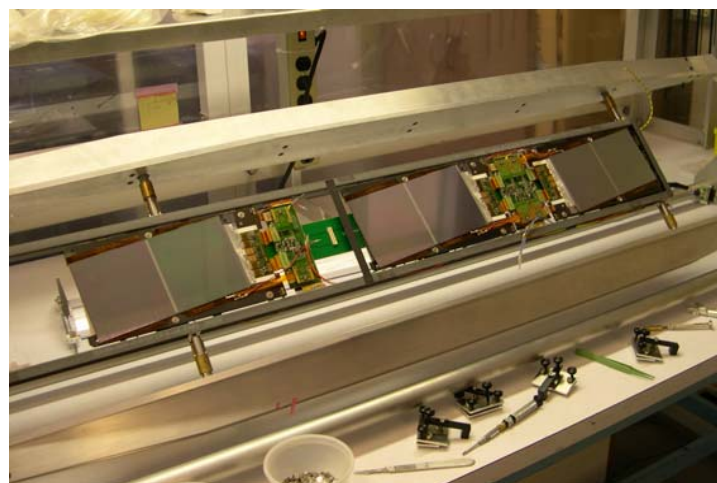
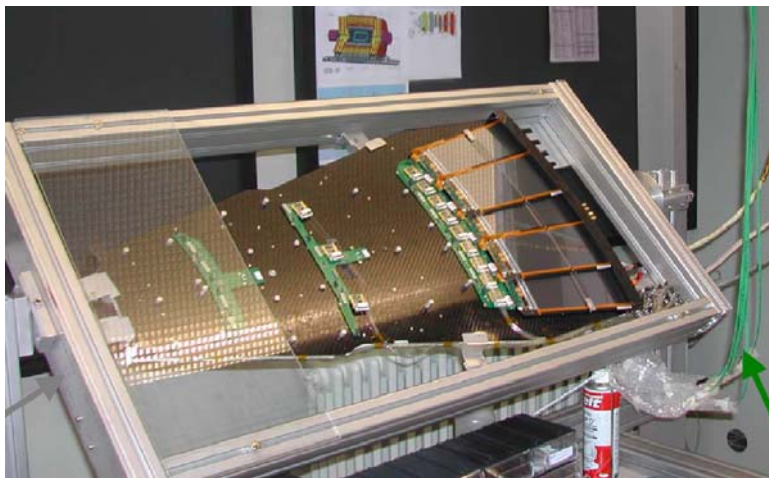
Strip lengths range from **10 cm** in the inner layers to **20 cm** in the outer layers.
Strip pitches range from **80 μm** in the inner layers to near **200 μm** in the outer layers



Silicon Strip Tracker



- All-silicon tracker chosen for
 - High granularity
 - Speed
 - Radiation tolerance
- Novel features of this tracker
 - Small number of layers, but all of them good
 - Huge amount of silicon
 - Modular: ease of construction important



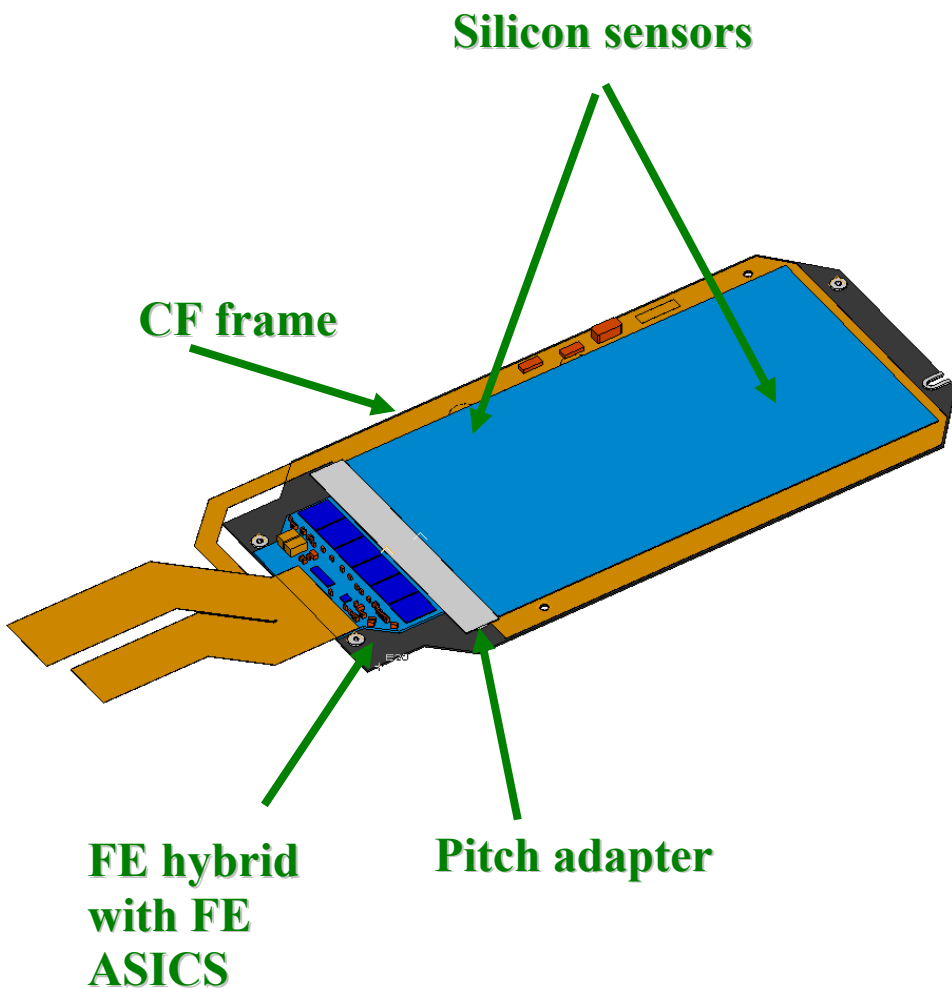


Silicon Strip Tracker



- All-silicon tracker enabled by
 - ➔ Industry-standard technology
 - Single-sided p-on-n
 - 0.25 μm CMOS readout chip
 - ➔ Automation of Module Assembly





- 6,136 Thin wafers 300 μm
- 19,632 Thick wafers 500 μm
- 6,136 Thin detectors (1 sensor)
- 9,816 Thick detectors (2 sensors)

- 3112 + 1512 Thin modules (ss +ds)
- 4776 + 2520 Thick modules (ss +ds)

- **10,016,768** individual strips and readout electronics channels

- 78,256 APV chips
- **~26,000,000** Bonds

- 470 m^2 of silicon wafers
- 223 m^2 of silicon sensors (175 m^2 + 48 m^2)



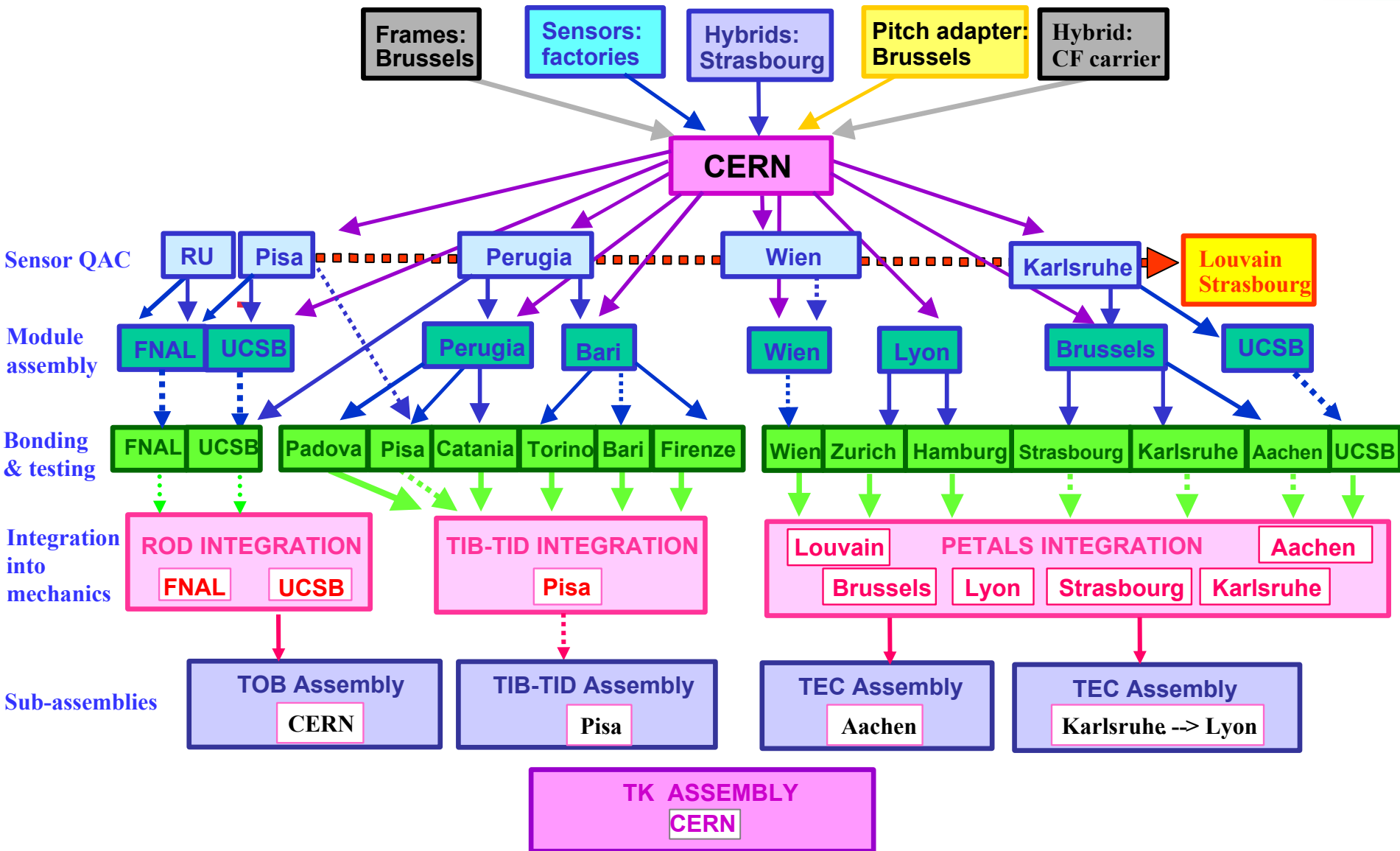
Silicon Strip Tracker



- **Automated and distributed production**
 - ➔ GANTRY computer-controlled assembly of sensors and hybrids onto frames
 - 15 minutes assembly time per module
 - ➔ Fast wirebonding times
 - 25 min total time to bond module and hybrid, including prep and database time
 - ➔ Production so fast, we are developing a “fast track” testing system to avoid wasting components in case of a production problem.
 - ➔ 7 module assembly centers, 17 module bonding and testing centers, 9 sub-detector assembly/testing centers.
 - ➔ US Responsibilities:
 - 2 Production lines (FNAL, UCSB)
 - ½ of all SST modules

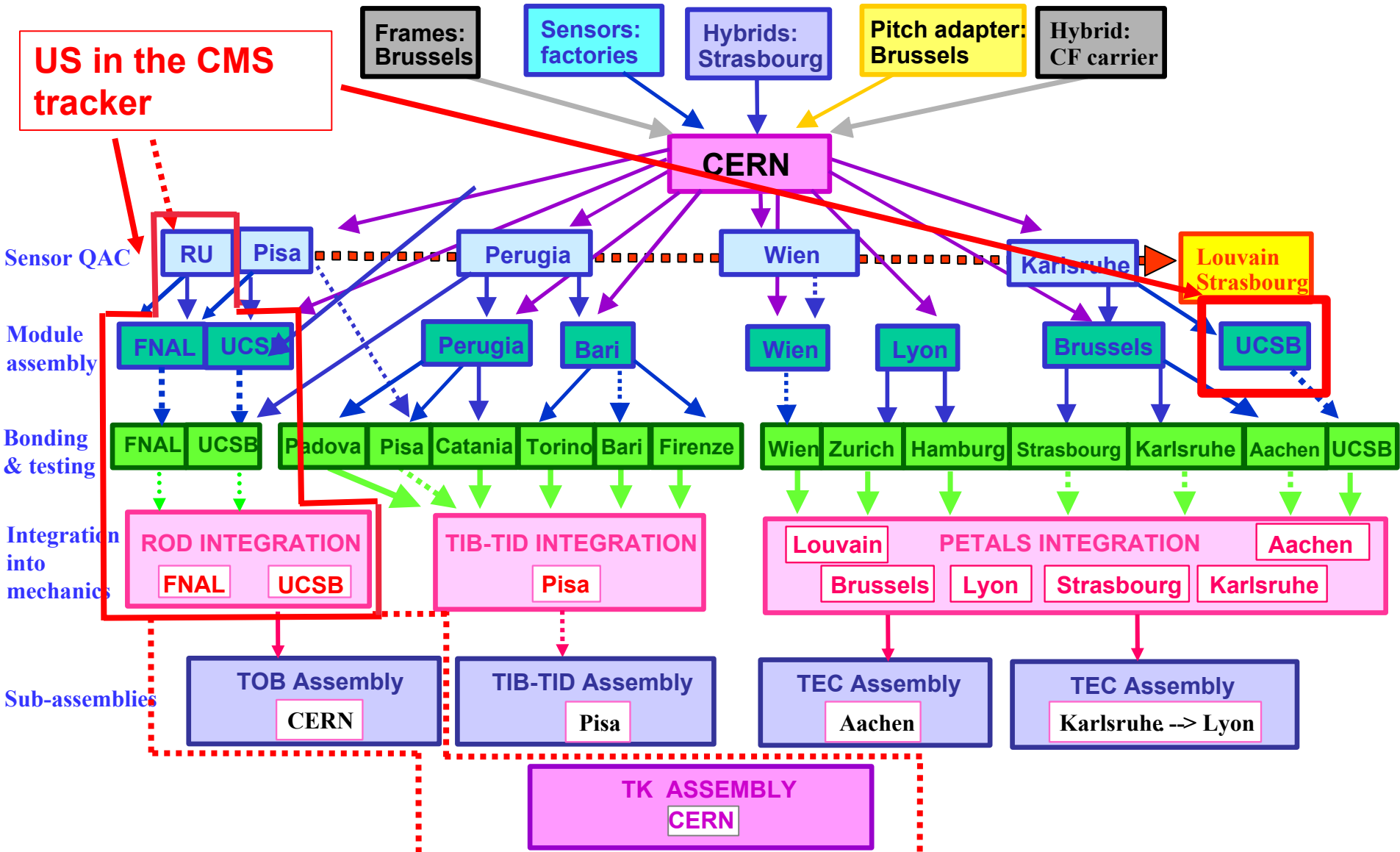


CMS SST Organization



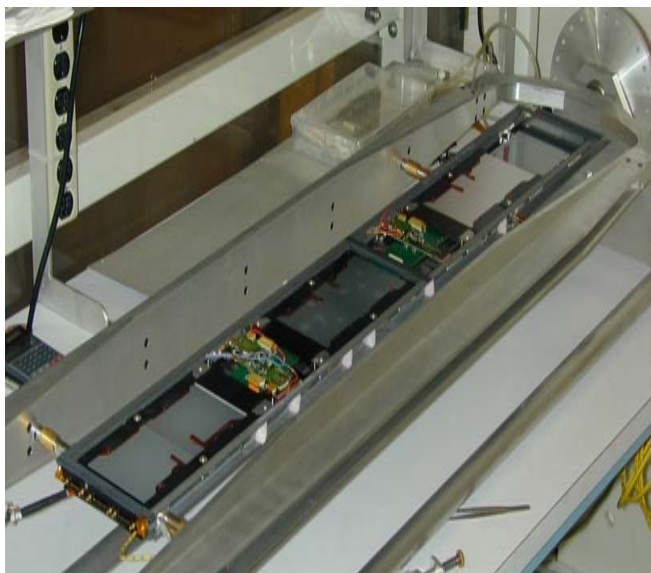
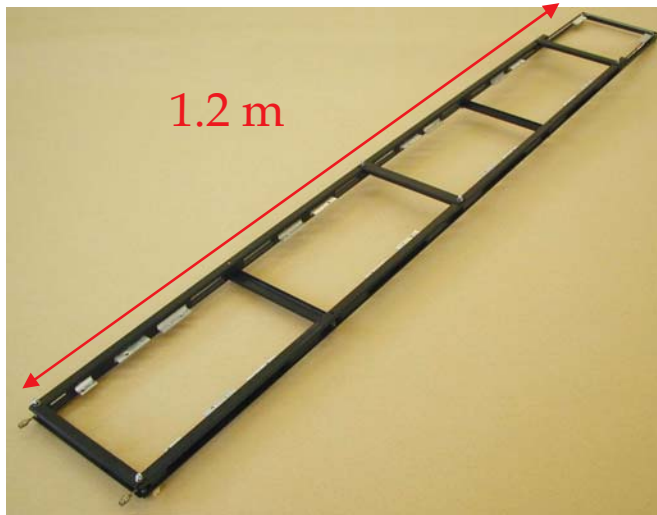


CMS SST Organization



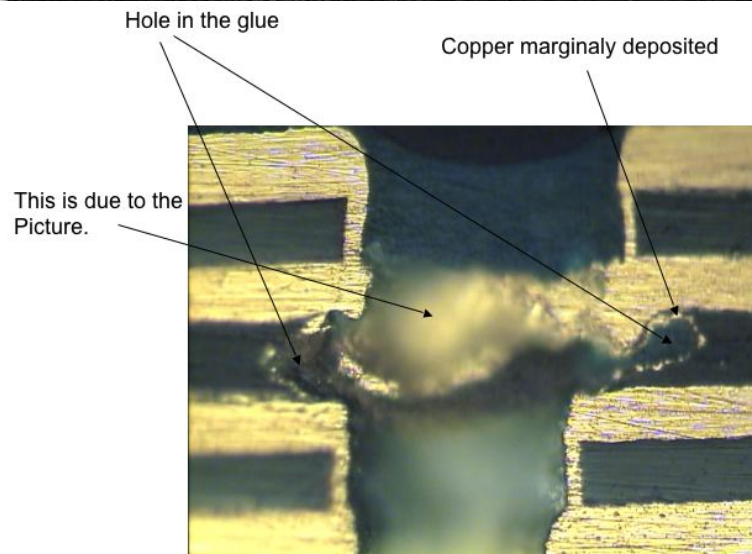
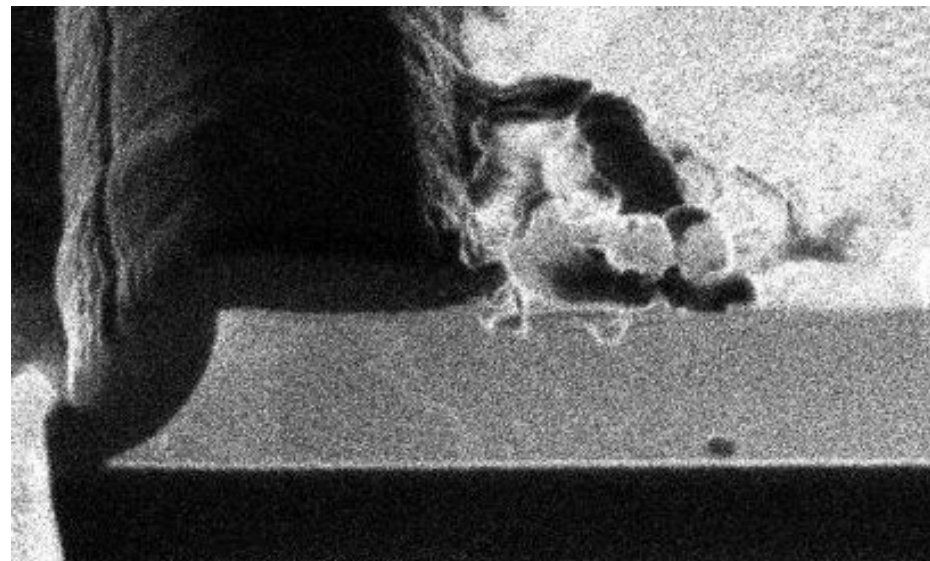


Tracker Mechanics





- **Sensor problems**
 - ➔ Instabilities found in original sensors
 - Working to correct problems
 - ➔ Meanwhile transferred most of the load to another vendor
- **Hybrid problems**
 - ➔ A couple of serious problems identified in the hybrids
 - Identified and solved through good relationship between US, CERN, vendor
- **Transport Problems**
 - ➔ Never before has a project required such large-scale distributed production
 - Some problems bound to happen
 - ➔ Problems identified, and solved using “packaging science”
 - Vibration table
 - Precision “drop test”





SST Module Prod. Status



- **Inner Tracker (barrel/disks)**
 - ➔ Production well under way
 - 30 % of 3830 modules produced
- **Endcaps:**
 - ➔ Production under way
 - Demonstrated capacity of 30 mods/day
- **Outer Tracker:**
 - ➔ Production under way
 - Demonstrated capacity of 30 mods/day
 - US Built 300 modules in a 2 week period.
 - US expects it can reach 50 mods/day with modest increase in manpower, no new equipment



SST Mechanical Status



- **Inner Tracker:**
 - ➔ Practice integration done on partial mock-up. Final tooling in preparation.
- **Endcaps:**
 - ➔ Production of sub-detectors (“petals”) underway.
- **Outer Tracker:**
 - ➔ Barrel completed and delivered to CERN



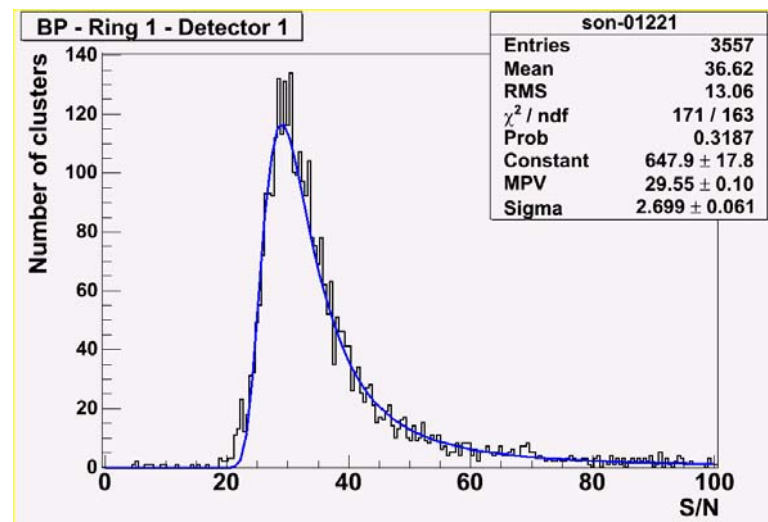


- Tracker support “Tube” on its way to CERN



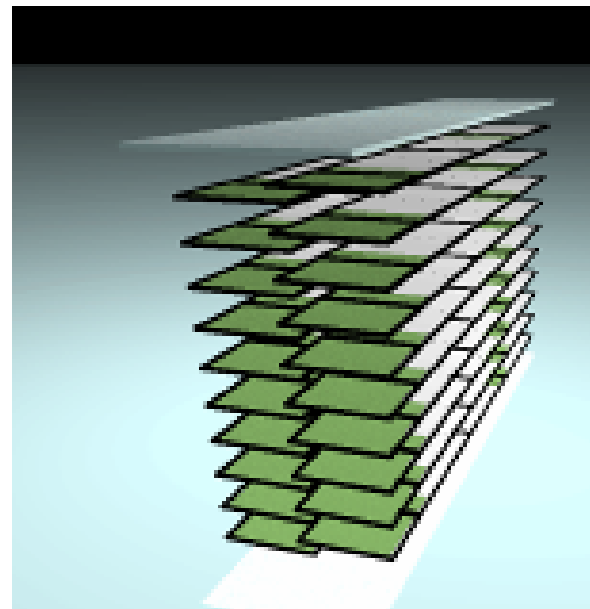
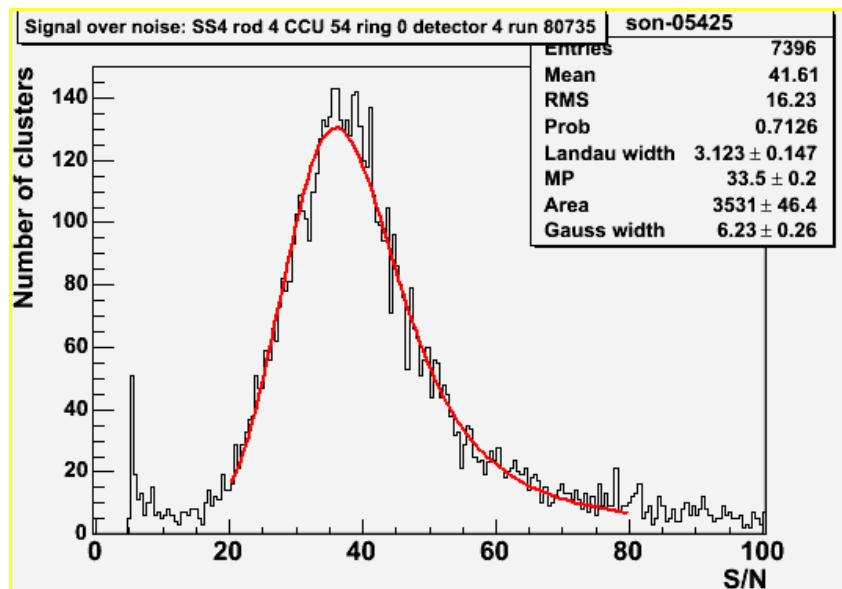


- **Inner Tracker:**
 - ➔ Modules performed as expected in test beam.
- **Endcaps:**
 - ➔ Full control ring (2 petals, 51 modules) put in May 2004 test beam.
 - Operated as expected.
 - Detector S/N ~ 30





- **Outer Tracker:**
 - ➔ Barrel-similar structure (“CRack”) in May 2004 test beam.
 - Operated as expected.
 - $S/N > 30$
 - Reconstruction and analysis done with prototype version of final software (“ORCA”)





Installation



- Installation of Tracker starts August 2006.
- “Pilot Run” without completed Pixels starts May 2007
- Pixels installed Nov/Dec 2007.
- Ready for physics: April 2008



Conclusion



- Pixel detector on track, but still a lot of work to be done.
- Much of the Inner Tracker done. The rest on track.
 - ➔ Majority of modules produced.
 - ➔ Integration of sub-detector later this year.
- Outer Tracker has faced and overcome “teething” problems. Now ready for production.
 - ➔ Validated our QA
 - ➔ Demonstrated planned production rate, and can increase if necessary.